

SPLIT

Work Order ID 52545 - 1



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September 30, 2009 10:24:02 AM

Item ID: D350-766-011

Accept



Setup Start



Revision ID: A

Stop



Item Name: Interior Trim, Aft Bulkhead

Start Date: 30/09/2009 Start Qty: 4.00

Cust Item ID:

Required Date: 15/10/2009 Req'd Qty: 4.00

Customer:

Reference:

Run Start



Approvals:

Process Plan: *PL*

Date: 09-9-30

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D350-766

Rev A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D350-766-011

CHG001

CHG002

ECN 08-543

Sorkolzo

for BG 09/10/20

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

9/10/20 *QWSL*

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

25 Sorkolzo

(X) 4

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Item ID: D350-766-011

Accept



Setup Start



Revision ID: A

Stop



Item Name: Interior Trim, Aft Bulkhead

Start Date: 30/09/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 15/10/2009 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-766

011 ☐ Location: _____ ☐ PPP Rev: _____

B

09/10/2009

140

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

09/10/2009

mf
09-10-20

Picklist Print

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Page 1

Work Order ID: 52545

Parent Item: D350-766-011RevA

Parent Item Name: Interior Trim, Aft Bulkhead

Start Date: 30/09/2009

Required Date: 15/10/2009

Start Qty: 4.00

Required Qty: 4.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN526-1032R12 82 Purchased

No

120

Each

130.0000

8.0000

Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

130

1568

130

AN526-1032R20 12 Purchased

No

120

Each

53.0000

8.0000

Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

33

10216

33

Main Warehouse

t

20

112314

20

CCR274SS3-4 13 Purchased

No

120

Each

148.0000

32.0000

Cherry Rivet

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

148

107438

148

1568 SP

10216 SP

107438

17797

9/10/20 (60)
SP

Picklist Print

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September 30, 2009 10:24:02 AM

Work Order ID: 52545

Parent Item: D350-766-011RevA

Parent Item Name: Interior Trim, Aft Bulkhead





Start Date: 30/09/2009

Required Date: 15/10/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3655-1RevB 		Manufactured	No			120	Each	0.0000	4.0000			
PANEL D3655-3RevB 		Manufactured	No			120	Each	0.0000	4.0000			
PANEL MS21059L3 		Purchased	No			120	Each	425.0000	16.0000			
Nut Plate 												

52547

SP

52966 / X

SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

425

109962

11

111925

414

11925

9/10/20 (6x) SP

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Shop Packet Print

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REFERENCE ONLY

DART AEROSPACE LTD.

S

IIN-D350-766

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4.0 WEIGHT AND BALANCE

The following is the weight increase associated with the Interior Trim Kits. Be sure to subtract the weight of any parts removed.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-766-011 Interior Trim Kit (Aft Bulkhead Trim Kit)	13.2 lb 6.0 kg	0 in 0 m	0 in-lb 0 m-kg	113 in 2.87 m	1492 in-lb 17.2 m-kg
D350-766-013 Interior Trim Kit (Ceiling Trim Kit)	11.0 lb 5.0 kg	0 in 0 m	0 in-lb 0 m-kg	91 in 2.31 m	1001 in-lb 11.6 m-kg
D350-766-015 Interior Trim Kit (Canopy Post Trim Kit)	5.2 lb 2.4 kg	0 in 0 m	0 in-lb 0 m-kg	42 in 1.07 m	218 in-lb 2.6 m-kg
D350-766-021 Interior Protector Kit (Aft Baggage Protector Kit)	14.3 lb 6.5 kg	2.77 in 0.07 m	39.6 in-kg 0.46 m-kg	168 in 4.27 m	2402 in-lb 27.8 m-kg

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -021	Part Number	Description
X				D350-766-011	INTERIOR TRIM KIT (AFT BULKHEAD TRIM KIT)
	X			D350-766-013	INTERIOR TRIM KIT (CEILING TRIM KIT)
		X		D350-766-015	INTERIOR TRIM KIT (CANOPY POST TRIM KIT)
			X	D350-766-021	INTERIOR PROTECTOR KIT (AFT BAGGAGE PROTECTOR KIT)
1				D3655-1	PANEL
1				D3655-3	PANEL
	1			D3656-1	PANEL
	1			D3656-3	PANEL
			1	D3889-041	PANEL, FLOOR
			1	D3890-041	PANEL, WALL
			1	D3891-041	PANEL, FWD LH
			1	D3891-042	PANEL, FWD RH
			1	D3944-1	PLACARD
			4	D3945-041	BRACKET
		1		D3946-1	PANEL, CENTER POST
		1		D3947-1	PANEL, UPPER LH POST
		1		D3947-2	PANEL, UPPER RH POST
		1		D3947-3	PANEL, LOWER LH POST
		1		D3947-4	PANEL, LOWER RH POST
			3	D3948-041	PLATE, ANCHOR
			4	D3948-043	PLATE, ANCHOR
			14	AN525-10R7	SCREW
			4	AN525-10R9	SCREW
2				AN526-1032R12	SCREW
2				AN526-1032R20	SCREW
	15			AN526-1032R9	SCREW
			8	CCR264SS3-2	RIVET
	30			CCR264SS3-3	RIVET
8				CCR274SS3-4	RIVET
			8	CR3213-4-02	RIVET (OR M7885/2-4-02)
			12	CR3523-4-02	RIVET (OR M7885/4-4-02)
			16	CR3523-4-03	RIVET (OR M7885/4-4-03)
1.4	15		4	MS21059L3	NUTPLATE (OR MS21059-3)

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Revision: C
Date: 09.06.08

52545